REVISION TO 2024 STANDARD SPECIFICATIONS AND STANDARD DRAWINGS

### PROPOSAL TO STANDARDS COMMITTEE

### PROBLEM(S) ENCOUNTERED:

Prior to <u>Construction Memo 07-23</u>, concrete bridge decks and approaches could be poured continuously. Since after the memo, bridge decks and approaches were required to be poured separately due to the random cracking occurring around the 1-A joint, both during and after the pour. This caused the need for repairs that are both costly for the Contractor and detrimental to the expected life of the concrete.

As construction techniques and methods improved over the years, Industry Leadership expressed interest again in pouring the bridge deck and approaches monolithically together. As a result, the Department facilitated a pilot program for the past two years to review the impacts of the continuous deck pours. The pilot projects concluded that this method promotes a smoother ride between the deck and approach transition and eliminates two cold joints. Further, this method is quicker and more cost effective.

### PROPOSED SOLUTION:

A specification change would allow the Designer of Record to review the Contractor's bridge deck pour sequence and determine if the structure can be poured monolithically. Determining factors include pouring the first span in less than 3.5 hours and the skew of the structure to be less than or equal to 45 degrees. A Design Memo is planned to be published to convey changes to the IDM and Bridge Design Aid 404-01. Furthermore, the revised Standard Drawings, E 609-RCBA-04, includes the requirements for an embedded steel angle component, that will keep the preformed expansion joint filler in place at the 1-A joint location across the structure. Further, A Construction Memo is planned to be published to supersede CM 07-23.

In addition, this specification change would be the first phase of a two phased plan to promote a smooth transition between the bridge deck and approaches. Starting in spring of 2024, the Department plans to start phase two where a smoothness requirement spec would be introduced to ensure rideability performance.

APPLICABLE STANDARD SPECIFICATIONS: SS 704.04

APPLICABLE STANDARD DRAWINGS: E 609-RCBA-04

APPLICABLE DESIGN MANUAL SECTION: IDM 404-2.06(02) Transverse Construction Joint

APPLICABLE SECTION OF GIFE: NA

APPLICABLE RECURRING SPECIAL PROVISIONS: NA

PAY ITEMS AFFECTED: NA

REVISION TO 2024 STANDARD SPECIFICATIONS AND STANDARD DRAWINGS

[continued]

## APPLICABLE SUB-COMMITTEE ENDORSEMENT: NA

IF APPROVED AS RECURRING SPECIAL PROVISION OR PLAN DETAILS, PROPOSED BASIS FOR USE: Required for all contracts with a 704-51002 Concrete, C, Superstructure pay item.

IMPACT ANALYSIS (attach report): Yes

Submitted By: Joe Novak

Title: State Construction Engineer

Division: Construction Management

E-mail: jnovak@indot.in.gov

Date: 10/1/2023

REVISION TO 2024 STANDARD SPECIFICATIONS AND STANDARD DRAWINGS

### IMPACT ANALYSIS REPORT CHECKLIST

*Explain the business case as to why this item should be presented to the Standards Committee for approval. Answer the following questions with Yes, No or N/A.* 

Does this item appear in any other specification sections? No Will approval of this item affect the Qualified Products List (QPL)? No Will this proposal improve:

> <u>Construction costs?</u> Yes <u>Construction time?</u> Yes <u>Customer satisfaction?</u> No <u>Congestion/travel time?</u> No <u>Ride quality?</u> Yes

Will this proposal reduce operational costs or maintenance effort? Yes

Will this item improve safety:

For motorists? No For construction workers? No

Will this proposal improve quality for:

<u>Construction procedures/processes?</u> Yes <u>Asset preservation?</u> No <u>Design process?</u> No

Will this change provide the contractor more flexibility? Yes

Will this proposal provide clarification for the Contractor and field personnel? No

Can this item improve/reduce the number of potential change orders? No

Is this proposal needed for compliance with:

<u>Federal or State regulations?</u>No <u>AASHTO or other design code?</u>No

Is this item editorial? No

<u>Provide any further information as to why this proposal should be placed on the Standards</u> <u>Committee meeting Agenda:</u> **REVISION TO 2024 STANDARD SPECIFICATIONS AND STANDARD DRAWINGS** 

SECTION 704 - CONCRETE FLOOR SLABS 704.04 Placing Reinforcement and Concrete

(Note: Proposed changes shown highlighted gray)

The Standard Specifications are revised as follows:

SECTION 704, BEGIN LINE 34, DELETE AND INSERT AS FOLLOWS:

## 704.04 Placing Reinforcement and Concrete

Applicable provisions of 703 shall apply to placing reinforcing bars. No concrete shall be placed until the reinforcement is entirely and securely in place and has been inspected and approved. Walkways shall be in accordance with 702.20(a). Placing of reinforcement during placing of concrete will not be allowed without prior written approval. Splices, when allowed, shall be at locations of least tension in the steel.

The concrete deck pour sequence and procedure shall be submitted for approval a minimum of 14 days prior to the planned deck pour. The submittal shall include the following information:

- (a) the contract number
- (b) the Contractor's name
- (c) the bridge file number
- (d) the Contractor's proposed pour sequence
- (e) the Contractor' proposed pour rate
- (f) the approved concrete mix design
- (g) the delivery time from the concrete batching location to the jobsite.

Bridge approaches shall not be poured continuous with deck pours. An exception will be considered when the bridge skew is less than or equal to 45 degrees and approved as part of the Contractor's concrete deck pour sequence. If the Contractor elects to pour the bridge approaches and deck continuously, the Contractor shall include the method of identifying type I-A joint locations as a part of the concrete deck pour sequence submittal.

If, during the pour, the approved pour rate is not achieved, placement of transverse construction joints may be directed as shown on the plans. Placement of concrete shall be continuous between joints. Horizontal joints will not be allowed.

Floor drains shall be placed in gutters at locations shown on the plans and fastened securely before placing the surrounding concrete. The tops of the floor drains shall be no more than 1/2 in. below the adjacent gutter grade. The drains shall be constructed so drainage water is not discharged against portions of the structure.

Expansion joints shall be constructed as shown on the plans and the material shall be in accordance with 906.01.

#### REVISION TO 2024 STANDARD SPECIFICATIONS AND STANDARD DRAWINGS

#### E 609-RCBA-04 REINFORCED CONCRETE BRIDGE APPROACH SECTION, PAVEMENT LEDGE, AND BAR BENDING DETAILS (shown markups)



#### REVISION TO 2024 STANDARD SPECIFICATIONS AND STANDARD DRAWINGS

#### E 609-RCBA-04 REINFORCED CONCRETE BRIDGE APPROACH SECTION, PAVEMENT LEDGE, AND BAR BENDING DETAILS (draft)



<u>Item No.</u> 4 (2024 SS) (contd.) Mr. Novak Date: 11/17/23

### COMMENTS AND ACTION

704.04 Placing Reinforcement and Concrete E 609-RCBA-04 REINFORCED CONCRETE BRIDGE APPROACH SECTION, PAVEMENT LEDGE, AND BAR BENDING DETAILS

### DISCUSSION:

Motion: Second: Ayes: Nays: FHWA Approval:	Action: Passed as Submitted Passed as Revised Withdrawn
2024 Standard Specifications Sections: 704.04 pg. 654. Recurring Special Provisions or Plan Details: NONE	<ul> <li>2026 Standard Specifications</li> <li>Revise Pay Items List</li> <li>Notification to Designers if change is <u>not</u></li> <li>addressed by RSP</li> </ul>
Standard Drawing affected: E 609-RCBA-04 REINFORCED CONCRETE BRIDGE APPROACH SECTION, PAVEMENT LEDGE, AND BAR BENDING DETAILS	<pre> Create RSP (No)     Effective:     Revise RSP (No)     Effective:</pre>
Design Manual Chapter: NONE	Standard Drawing Effective:
GIFE Section: TBD	Create RPD (No) Effective:
	GIFE Update Frequency Manual Update SiteManager Update

**REVISION TO 2024 SPECIAL PROVISIONS** 

### PROPOSAL TO STANDARDS COMMITTEE

PROBLEM(S) ENCOUNTERED: Testing difficulty and inefficiency of process for base metal samples.

<u>PROPOSED SOLUTION:</u> Create an alternative route of approval for Corrugated Metal Pipe, align with Corrugated Thermoplastic Pipe

APPLICABLE STANDARD SPECIFICATIONS: 715, 907, 908

APPLICABLE STANDARD DRAWINGS: None

APPLICABLE DESIGN MANUAL SECTION: NA

APPLICABLE SECTION OF GIFE: NA

APPLICABLE RECURRING SPECIAL PROVISIONS: create new 715 RSP

PAY ITEMS AFFECTED: None

APPLICABLE SUB-COMMITTEE ENDORSEMENT: ad hoc: Jon Korff, Jim Reilman

IF APPROVED AS RECURRING SPECIAL PROVISION OR PLAN DETAILS, PROPOSED BASIS FOR USE: All contracts with 715 or 717 pay items.

IMPACT ANALYSIS (attach report):

Submitted By: Jim Reilman for Jonathan Korff

Title: State Materials Engineer

Division: Division of Materials and Tests

E-mail: jreilman@indot.IN.gov

Date: 11/6/23

REVISION TO 2024 SPECIAL PROVISIONS

### IMPACT ANALYSIS REPORT CHECKLIST

Explain the business case as to why this item should be presented to the Standards Committee for approval. Answer the following questions with Yes, No or N/A.

Does this item appear in any other specification sections? No Will approval of this item affect the Qualified Products List (QPL)? Yes Will this proposal improve:

> <u>Construction costs?</u> N/A <u>Construction time?</u> N/A <u>Customer satisfaction?</u> Yes <u>Congestion/travel time?</u> N/A <u>Ride quality?</u> N/A

Will this proposal reduce operational costs or maintenance effort? Yes

Will this item improve safety:

For motorists? N/A For construction workers? N/A

Will this proposal improve quality for:

<u>Construction procedures/processes?</u> Yes <u>Asset preservation?</u> Yes <u>Design process?</u> N/A

Will this change provide the contractor more flexibility? Yes

Will this proposal provide clarification for the Contractor and field personnel? N/A

Can this item improve/reduce the number of potential change orders? N/A

Is this proposal needed for compliance with:

<u>Federal or State regulations?</u>No <u>AASHTO or other design code?</u>No

Is this item editorial? No

<u>Provide any further information as to why this proposal should be placed on the Standards Committee</u> meeting Agenda:

### **REVISION TO STANDARD SPECIFICATIONS**

SECTION 715 – PIPE CULVERTS, AND STORM AND SANITARY SEWERS 715.02 Materials SECTION 907 – CONCRETE, CLAY, AND PLASTIC DRAINAGE COMPONENTS 907.16 Thermoplastic Pipe Requirements 907.17 Corrugated Polyethylene Drainage Tubing and Pipe SECTION 908 – METAL PIPE 908.01 BlankMetal Pipe Requirements

> (Note: Proposed changes shown highlighted gray and previously approved changes (see July 20, 2023 SC meeting) – shaded and are in special provision <u>715-R-614</u> eff. 12-01-2023.)

The Standard Specifications are revised as follows:

SECTION 715, BEGIN LINE 41, DELETE AND INSERT AS FOLLOWS:

(a) Type 1 Pipe

Type 1 pipe shall be used for culverts under mainline pavement and public road approaches and shall be in accordance with the following:

Clay Pipe, Extra Strength	907.08
Corrugated Aluminum Alloy Pipe and Pipe-Arches	<del>908.04<sup><i>B</i></sup></del>
Corrugated Polyethylene Pipe, Type S	<u>*</u> A
Corrugated Polypropylene Pipe	<u>*</u> A
Corrugated Steel Pipe and Pipe-Arches	$908.02^{B}$
Non-Reinforced Concrete Pipe, Class 3	907.01
Polymer Precoated Galvanized Corrugated Steel	
Pipe and Pipe-Arches	$908.08^{B}$
Profile Wall Polyethylene Pipe, Closed	<u>*</u> A
Profile Wall Polyethylene Pipe, Ribbed	<u>*</u> A
Profile Wall PVC Pipe	<u>*</u> A
Reinforced Concrete Horizontal Elliptical Pipe	907.03
Reinforced Concrete Pipe	907.02
Smooth Wall Polyethylene Pipe	<u>*</u> A
Smooth Wall PVC Pipe	<u>*</u> A
Spiral Rib Steel Pipe	$908.02^{B}$
Structural Plate Pipe and Pipe-Arches	<del>908.09</del> <sup>B</sup>
$*^{A}$ All thermoplastic pipes shall be from the QPL of Thermoplast	tic Pipe and Liner
Pipe Sources in accordance with 907.16.	
<sup>B</sup> All metal pipes shall be from the QPL of Metal Pipe Sources i	in accordance with
908.01.	

### (b) Type 2 Pipe

Type 2 pipe shall be used for storm sewers and shall be in accordance with the following:

Clay Pipe, Extra Strength	907.08
Corrugated Polyethylene Pipe, Type S	<u>*</u> A
Corrugated Polypropylene Pipe	<u>*</u> A
Fully Bituminous Coated and Lined Corrugated Steel	
Pipe and Pipe-Arches	<del>908.07<sup><i>B</i></sup></del>

vith

#### **REVISION TO STANDARD SPECIFICATIONS**

SECTION 715 - PIPE CULVERTS, AND STORM AND SANITARY SEWERS 715.02 Materials SECTION 907 - CONCRETE, CLAY, AND PLASTIC DRAINAGE COMPONENTS 907.16 Thermoplastic Pipe Requirements 907.17 Corrugated Polyethylene Drainage Tubing and Pipe SECTION 908 - METAL PIPE 908.01 BlankMetal Pipe Requirements

Non-Reinforced Concrete Pipe, Class 3	.907.01
Polymer Precoated Galvanized Corrugated Steel	
Pipe and Pipe-Arches Type IA and Type IIA	$.908.08^{B}$
Profile Wall Polyethylene Pipe, Closed	<u>*</u> A
Profile Wall Polyethylene Pipe, Ribbed	• <u>*</u> A
Profile Wall PVC Pipe	<u>*</u> A
Reinforced Concrete Horizontal Elliptical Pipe	.907.03
Reinforced Concrete Pipe	.907.02
Smooth Wall Polyethylene Pipe	<u>*</u> A
Smooth Wall PVC Pipe	<u>*</u> A
$*^{4}$ All thermoplastic pipes shall be from the QPL of Thermoplastic	ic Pipe and Liner
Pipe Sources in accordance with 907.16.	
$^{B}$ All metal pipes shall be from the QPL of Metal Pipe Sources in	n accordance with

### (c) Type 3 Pipe

908.01.

Type 3 pipe shall be used for culverts under all drives and field entrances. All Type 1 pipe materials are acceptable.

## (d) Type 4 Pipe

Type 4 pipe shall be used for drain tile and longitudinal underdrains and shall be in accordance with the following:

	007.00
Clay Pipe**	.907.08
Corrugated Polyethylene Drainage Tubing	<u>*</u> A
Corrugated Polyethylene Pipe, Type S**	. <u>*</u> A
Corrugated Polyethylene Pipe, Type SP	<u>*</u> A
Drain Tile**	.907.10
Non-Reinforced Concrete Pipe	.907.01
Perforated Clay Pipe**	.907.09
Perforated PVC Semicircular Pipe	<u>*</u> A
Profile Wall PVC Pipe	<u>*</u> A
$\frac{*^4}{4}$ All thermoplastic pipes shall be from the QPL of Thermoplastic	c Pipe and Liner
Pipe Sources in accordance with 907.16.	

These materials shall be used for drain tiles only.

# (e) Type 5 Pipe

Type 5 pipe shall be used for broken-back pipe runs where coupled or jointed pipe is desirable and shall be in accordance with the following:

> Corrugated Aluminum Alloy Pipe and Pipe-Arches.......908.04<sup>B</sup> Corrugated Polyethylene Pipe, Type S ...... $\underline{*}^{\underline{*}^A}$

#### **REVISION TO STANDARD SPECIFICATIONS**

SECTION 715 – PIPE CULVERTS, AND STORM AND SANITARY SEWERS 715.02 Materials SECTION 907 – CONCRETE, CLAY, AND PLASTIC DRAINAGE COMPONENTS 907.16 Thermoplastic Pipe Requirements 907.17 Corrugated Polyethylene Drainage Tubing and Pipe SECTION 908 – METAL PIPE 908.01 Blank Metal Pipe Requirements

Corrugated Polypropylene Pipe	<u>*</u> A
Corrugated Steel Pipe and Pipe-Arches	$908.02^{B}$
Fully Bituminous Coated and Lined Corrugated	
Steel Pipe and Pipe-Arches	$908.07^{B}$
Polymer Precoated Galvanized Corrugated Steel	
Pipe and Pipe-Arches	<del>908.08</del> <sup>B</sup>
Profile Wall Polyethylene Pipe, Closed	<u>*</u> A
Profile Wall Polyethylene Pipe, Ribbed	<u>*</u> A
Profile Wall PVC Pipe	<u>*</u> A
Smooth Wall Polyethylene Pipe	<u>*</u> A
Smooth Wall PVC Pipe	<u>*</u> A
Spiral Rib Steel Pipe	$908.02^{B}$
$\frac{4}{4}$ All thermoplastic pipes shall be from the QPL of Thermoplast	tic Pipe and Line
Pipe Sources in accordance with 907.16.	
<sup>B</sup> All metal pipes shall be from the QPL of Metal Pipe Sources i	n accordance wi
908.01.	

SECTION 907, BEGIN LINE 216, DELETE AND INSERT AS FOLLOWS:

## 907.16 Thermoplastic Pipe Requirements

A QPL of tThermoplastic  $\mathbf{p}P$ ipe and  $\mathbf{t}L$ iner  $\mathbf{p}P$ ipe *Sources* will be maintained by the Department. The QPL will specify the manufacturer and thermoplastic pipe designation. All of these materials shall comply with the applicable AASHTO or ASTM requirements listed in the following table and will only be accepted from qualified manufacturers. The manufacturer is defined as the plant which produces the thermoplastic pipe. The manufacturer shall become qualified by establishing a history of satisfactory quality control of these materials as evidenced by the test results performed by the manufacturer's testing laboratory.

Converse CTL and Lat's D's ConstCast's Descriptions of					
Summary of The	Summary of Thermoplastic Pipe Specification Requirements				
Disc. Material	Standard	AASHTO	ASTM	Manufacturer	
Pipe Material	Specification			Requirement	
Corrugated Polyethylene Drainage			ITM 806,		
Tubing	907.17(a)	907.17(a) M 252		Procedure O	
Completed Balyathylana Dina	0.07.17(h)	M 204*		ITM 806,	
Corrugated Polyethylene Pipe	907.17(0)	IVI 294 <sup>+</sup>		Procedure O	
Compressed Balymonylana Bina	907.19	M 330		ITM 806,	
Corrugated Polypropylene Pipe				Procedure O	
Derferented DVC Semicircular Dine	007 19	D2024		ITM 806,	
renorated r vC Semicircular ripe	907.18		D3034	Procedure A	
	907.25(b)			ITM 806,	
Profile Wall HDPE Liner Pipe			F894	Procedure A or 916,	
				Type A Certification	

### **REVISION TO STANDARD SPECIFICATIONS**

SECTION 715 – PIPE CULVERTS, AND STORM AND SANITARY SEWERS 715.02 Materials SECTION 907 – CONCRETE, CLAY, AND PLASTIC DRAINAGE COMPONENTS 907.16 Thermoplastic Pipe Requirements 907.17 Corrugated Polyethylene Drainage Tubing and Pipe SECTION 908 – METAL PIPE 908.01 <del>Blank</del>Metal Pipe Requirements

Profile Wall PVC				ITM 806, Procedure	
Liper Pine	907.25(c)		F949	A or 916, Type A	
				Certification	
Profile Wall DVC Pipe	907.22	M 204		ITM 806, Procedure	
Flottie wan rvC ripe	907.24(c)	WI 304		0	
Profile Well Delyethylene Dine	007.20		E804	ITM 806,	
Flottle wan Folyetilylene Fipe	907.20		Г 0 9 4	Procedure A	
Schedule 40 PVC Plastic Pipe,	0.07.24(h)		D1785 <mark>өғ</mark>	916,	
Schedule 40	907.24(6)		<mark>D2665</mark>	Type C Certification	
Slotted Vane Drain Pine	908.14	M 278	F679	ITM 806,	
Slollea vane Drain Pipe				Procedure A	
Smooth Wall Delvethylene Dine	907.21		E714	ITM 806,	
Smooth wan Polyethylene Pipe	907.24(d)		Г/14	Procedure A	
Smooth Wall BVC Ding	907.23	M 279	E670	ITM 806,	
Smooth wan PVC Pipe	907.24(e)	IVI 278	F0/9	Procedure A	
Solid Wall HDDE				ITM 806,	
Linor Dino	907.25(a)		F714	Procedure Q or 916,	
				Type A Certification	
Type DSM DVC Dine and Eittings	007.24(a)		D2024	ITM 806,	
Type r Sivi r vC r ipe and r ittings	907.24(a)		D3034	Procedure A	
* Pipe in accordance with AASHTO M 294 shall be manufactured with virgin materials.					

SECTION 908, BEGIN LINE 3, DELETE AND INSERT AS FOLLOWS:

# 908.01 BlankMetal Pipe Requirements

A QPL of Metal Pipe Sources will be maintained by the Department. The QPL will specify the manufacturer and pipe designation. All of these materials shall comply with the applicable AASHTO or ASTM requirements listed in the following table and will only be accepted from qualified manufacturers. The manufacturer is defined as the plant which produces the metal pipe, pipe-arch, or arch. The manufacturer shall establish and maintain a history of satisfactory quality control of these materials. This history will be based on achieving and maintaining a "Compliant" status with the AASHTO PEAS program in accordance with ITM 806, Procedure O.

Summary of Metal Pipe Specification Requirements				
Pipe Material	Standard Specification	AASHTO	ASTM	Manufacturer Requirement
Cast Iron Soil Pipe	908.10		A74	Buy America Certification
Corrugated Aluminum Alloy	908.04	M 196		ITM 806,

### **REVISION TO STANDARD SPECIFICATIONS**

SECTION 715 – PIPE CULVERTS, AND STORM AND SANITARY SEWERS 715.02 Materials SECTION 907 – CONCRETE, CLAY, AND PLASTIC DRAINAGE COMPONENTS 907.16 Thermoplastic Pipe Requirements 907.17 Corrugated Polyethylene Drainage Tubing and Pipe SECTION 908 – METAL PIPE 908.01 Blank Metal Pipe Requirements

Pipe and Pipe-Arches				Procedure O
Corrugated Steel Pipe and Pipe-Arches	908.02	M 36		ITM 806, Procedure O
Fully Bituminous Coated Corrugated and Lined Steel Pipe and Pipe-Arches	908.07	M 36		ITM 806, Procedure O
Polymer Precoated Galvanized Corrugated Steel Culvert Pipe and Pipe-Arches	908.08	M 245		ITM 806, Procedure O
Slotted Drain Pipe	908.14	pipe: M 36	grate: A36, Grade 36	ITM 806, Procedure O
Steel Pipe	908.11		A139, grade B or A53 Type E, grade B	ITM 806, Procedure O
Structural Plate Pipe, Pipe- Arches, and Arches; Aluminum Alloy	908.09(b)	M 219		ITM 806, Procedure O
Structural Plate Pipe, Pipe- Arches, and Arches; Steel	908.09(a)	M 167 and LRFD Bridge Construction Specifications		ITM 806, Procedure O

# 908.02 Corrugated Steel Pipe and Pipe-Arches

Corrugated steel pipe and pipe-arches shall be type I, IA, IR, II, or IIA in accordance with AASHTO M 36.

### COMMENTS AND ACTION

715.02 Materials 907.16 Thermoplastic Pipe Requirements 907.17 Corrugated Polyethylene Drainage Tubing and Pipe 908.01 <del>Blank</del>*Metal Pipe Requirements* 

### DISCUSSION:

Motion: Second: Ayes: Nays: FHWA Approval:	Action: Passed as Submitted Passed as Revised Withdrawn
2024 Standard Specifications Sections:	2026 Standard Specifications
NONE	Notification to Designers if change is <u>not</u> addressed by RSP
Recurring Special Provisions or Plan Details: 715-R-764 PIPE CULVERTS, AND STORM AND SANITARY SEWERS	Create RSP (No) Effective:
Standard Drawing affected: NONE	Revise RSP (No) Effective:
Design Manual Chapter: NONE	Standard Drawing Effective:
GIFE Section:	Create RPD (No) Effective:
-	<ul> <li>GIFE Update</li> <li>Frequency Manual Update</li> <li>SiteManager Update</li> </ul>